

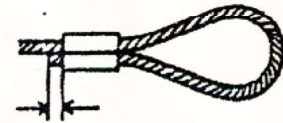
OPERATION MANUAL

CABLE SIZE	SWAGES PER OVAL SLEEVE	CABLE SIZE	SWAGES PER OVAL SLEEVE
1/32"	1	5/32"	3
3/64"	1	3/16"	3
1/16"	1	1/4"	3 or 4
3/32"	2	5/16"	3 or 4
1/8"	3	3/8"	3 or 4

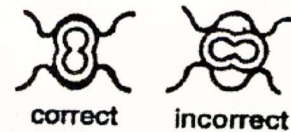
NOTE: The number of swaging time is based on the standard Copper Oval Sleeve only.

1. Before using this tool, exam and make sure that Bolt and Nut of the swagger are tight.

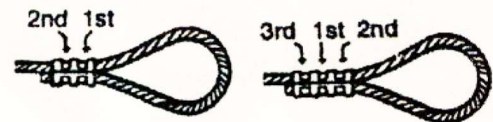
2. Cut cable to the required length and lace the cable through the sleeve so that the end will still protrude after crimping.



3. Properly insert sleeve into the correct cavity and line up the sleeve between the swagger jaws with the long axis crosswise to the jaws.



4. Swage each sleeve by the correct number of times following the swage sequence shown. Close lever handles completely until the swagger clicks.



5. Lap splices can be made by 2 Oval Sleeves. Keep a short space between the sleeves.



6. A stopper can be made by crimping Stop Sleeve.



7. Each HIT Swager has a gauge. Check a crimped sleeve with the gauge. If the pressed portion won't go into gauge freely, press the sleeve completely again.

